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# BOPP Plain & Metallized Film — 15 / 18 / 20 / 23 μm

## BOPP 普通膜与金属化膜 — 15 / 18 / 20 / 23 μm

**TECHNICAL DATA SHEET** 技术数据表 | APIG-TDS-BOPP-STD-2018 | Issue date 2018-09-25 Rev. 1.0

### PLAIN BOPP — 15 / 18 / 23 μm 普通 BOPP 膜 — 15 / 18 / 23 μm

| 序号 No. | 项目 Property | 单位 Unit | 测试方法 Method | 15 μm | 18 μm | 23 μm |
|---|---|---|---|---|---|---|
| 1 | | | | 15 | 18 | 23 |
| 2 | | | | 13.58 | 16.29 | 20.85 |
| 3 | | | | 73.66 | 61.39 | 47.96 |
| 4 | | | | 0.905 | | |
| 5 | | | | 38 | | |
| 6 | | | | 1200 – 1500 | | |
| 7 | | | | 2200 – 2500 | | |
| 8 | | | | 150 – 200 | | |
| 9 | | | | 50 – 80 | | |
| 10 | | | | 0.30 – 0.40 | | |
| 11 | | | | 2 | | |
| 12 | | | | 90 | | |
| 13 | | | | 2.00 – 4.00 | | |
| 14 | | | | 1.00 – 3.00 | | |
| 15 | | | | 850 | 850 | 850 |
| 16 | | | | 16000 | 15000 | 14000 |
| 17 | | | | 18000 | 17000 | 16000 |

MD — machine direction; TD — transverse direction.
MD 为纵向，TD 为横向。

### METALLIZED BOPP — 18 / 20 μm 金属化 BOPP 膜 — 18 / 20 μm

| 序号 No. | 项目 Property | 单位 Unit | 测试方法 Method | 18 μm | 20 μm |
|---|---|---|---|---|---|
| 1 | | | | 18 | 20 |
| 2 | | | | 16.29 | 18.1 |
| 3 | | | | 61.39 | 55.25 |
| 4 | | | | 0.905 | |
| 5 | | | | 0.5 – 0.8 | |
| 6 | | | | 80 | |
| 7 | | | | 38 | |
| 8 | | | | 1200 – 1500 | |
| 9 | | | | 2200 – 2500 | |
| 10 | | | | 150 – 180 | |
| 11 | | | | 50 – 70 | |
| 12 | | | | 0.25 – 0.35 | |
| 13 | | | | 2.2 – 2.4 | |
| 14 | | | | 2.00 – 4.00 | |
| 15 | | | | 1.00 – 3.00 | |
| 16 | | | | 500 – 600 | 550 – 650 |
| 17 | | | | 850 | 850 |
| 18 | | | | 16000 | 15000 |
| 19 | | | | 18000 | 17000 |



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Values reproduced from the original data sheet; no conversion or estimation. Test-method numbers are the ASTM designations printed in the original (the original line breaks inside the numbers have been closed up).
数值照录原件，未做换算与估算；测试方法编号为原件所印 ASTM 编号（原件在编号中间换行，此处已合并）。



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