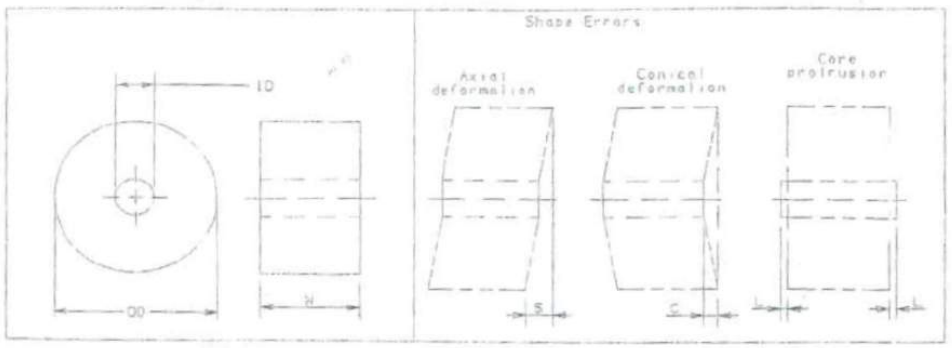
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overwrapping cartridge Film

Parameter	Unit	Test Method	Value
Type of material			Polypropylene
Weight	g/m2	ISO536	18.2 ÷ 22.8
Thickness	Um	ISO534	20 ÷ 25 (± 5%)
Coefficient of friction (Film / Film) - Kinetic			0.25 ÷ 0.30
Dimensional stability	%	2h-20°C-85% UR	± 0.0
Hot Welding Temperature	°C		120 ÷ 140
Dimensions -Tolerance on the width W	mm		Comme défini sur le dessin d'enveloppage ± 1.0
- Outer Diamer max.	mm		600
- Internal diameter	mm		Comme défini sur le dessin d'enveloppage
- Tolerance on internal diameter	mm		± 0.5
Errors of form - Conical deformation	mm		3 mm max.
- Axial deformation	mm		3 mm max.
- Core protrusion	mm		1 mm max.
- Oval roll	mm		1% of outer diameter max
- Concentricity between Outer and internal diameter	mm		5 mm max.



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Parameter	Unit	Test Method	Value
Condition of use - Temperature	°C		20 ÷ 25
- Relative humidity	%		50 ÷ 65
- Treatment			Materials should be worn at the treatment site 48 hours before use
Storage - Temperature min / max	°C		5min – 30 max
- relative humidty	%		50 ÷ 65
- Storage time			It is recommended to use the materials in 3 months.
- Pallet and packaging			Must be completely protected the coils from damage and deformation.
- Warnings			Avoid arid and dry environments and exposure of materials to direct sunlight from gold or other atmospheric agents.
Material condition - band	Not damaged by cuts, tears, cracks or holes		
- Adhesion of the coating	No removal of equipment during operation and use		
- Coil junctions	1 max. For 20 reels		
- Junction type	Superposition of the hot-welded strip		
- Junction mark	Black band with the same width of the film		
- Fixing to the core	By adhesive tape		
- Coil wrap tension	The belt must be sufficiently taut to avoid axial displacements during transport and storage		