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BOPP Bag Grade Film
BOPP制袋级薄膜

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APIG-PDS-BPP-008-2026	**Rev. 1.0**	**2026-11-07**	**Product Data Sheet / 产品规格书**

Bag-grade bag film PP, for printing, lamination and flexible packaging, supply to bag and garment packaging converters.
制袋级PP薄膜，用于印刷、复合与软包装，供应制袋与服装包装加工商。

1. TECHNICAL PROPERTIES 技术参数

Property 项目 Specification 规格	
Thickness 厚度	18 / 23 / 25 / 27 / 30 / 35 / 40 / 50 μm (按订单确认)
Material 材质	Biaxially Oriented Polypropylene (BOPP)
Colour 颜色	Clear, white opaque (pearlised), or printed
Surface treatment 表面处理	Corona treated ≥38 dyn/cm
Width 幅宽	1,000 - 1,500 mm
Roll length 卷长	3,000 - 9,000 m (width dependent)
Density 密度	0.91 g/cm³
Haze 雾度	< 3 % (gloss), < 15 % (matte)
Tensile strength 拉伸强度	MD 35-60 MPa / TD 15-35 MPa
Elongation at break 断裂伸长率	MD 450-600 % / TD 550-700 %
Heat seal temperature	120 - 165 °C (heat sealable grades)
Shrinkage 热收缩率	2 - 4 % (heat shrink grades higher)

2. TYPICAL APPLICATIONS 典型应用

Flexible packaging, printing substrate, lamination base, tape grade, bag grade

3. PRODUCT DESCRIPTION 产品说明

BOPP bag grade film produced on bag-making lines that run at high cycle speeds, formulated so the web stays stable through forming, sealing and stacking.
BOPP 制袋级薄膜，厚度 18/23/25/27/30/35/40/50 μm（按订单确认），材料为 BOPP。

Gauge and calibre are controlled for consistent bag dimensions and reliable side-seal strength, which matters when the same film has to run on different equipment. Corona treated for print and adhesion. Supplied to bag manufacturers and film converters.

5. HS CODE & REMARKS 海关编码与备注

Item 项目 Value 内容	
HS Code 海关编码	3920209090
Product Code 产品编号	APIG-BPP-008

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